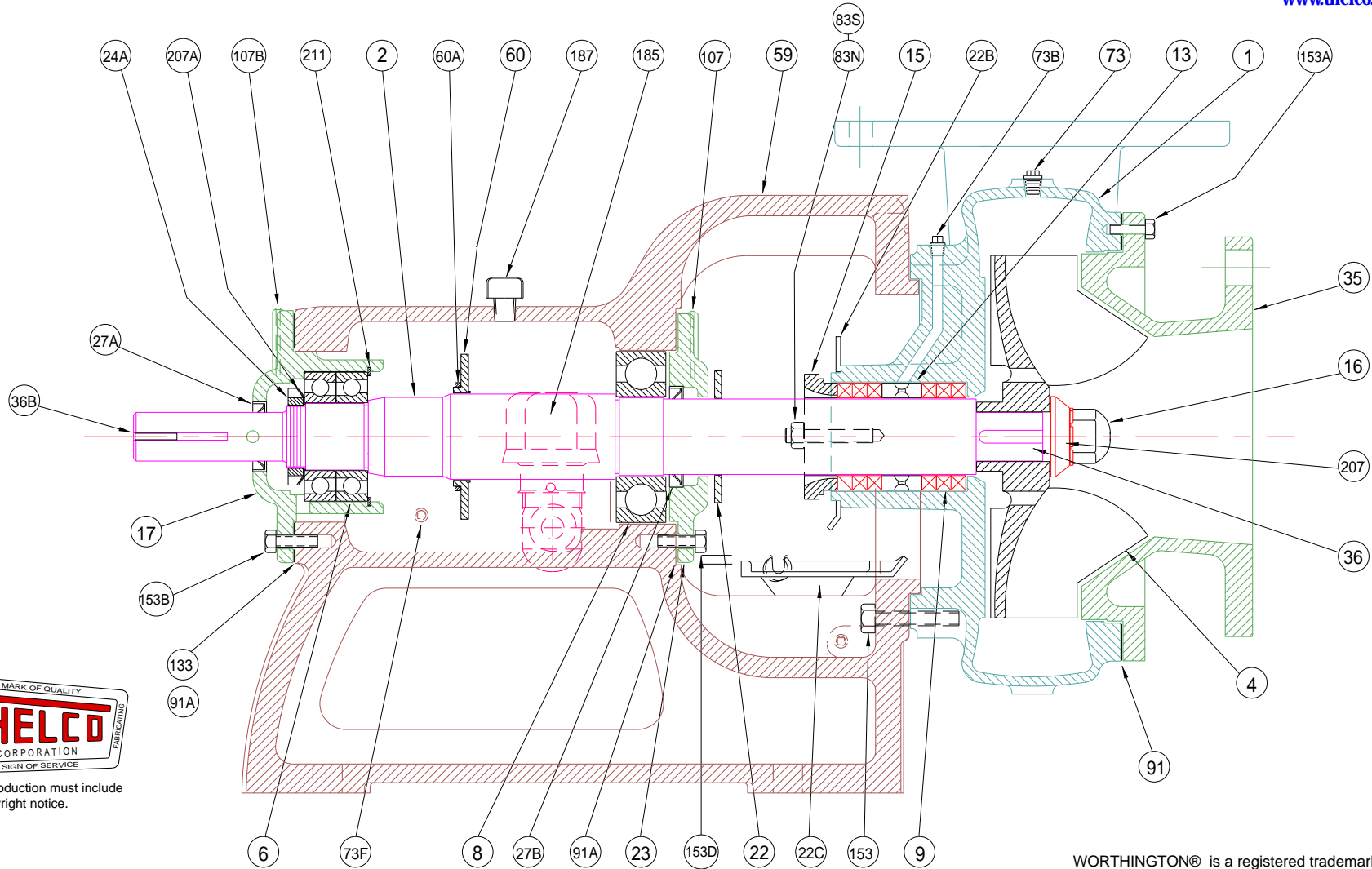


THELCO CUTAWAY DRAWING OF WORTHINGTON® TYPE CNG FRAME 4, OIL LUBE

Thelco Corporation Englewood, CO. USA

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REFERENCE NUMBERS

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1	CASING	22B	DRIP LIP	60A	COLLAR, FLINGER	753	BOLT, CASING - FRAME
2	SHAFT	22C	DRIP PAN	60	LINE BRG COVER	73A	BOLT, SUCTION HEAD
4	IMPELLER	23	LINE BRG COVER	187	BEARING LOCK NUT	73B	BOLT, THRST BRG COVER
6	THRUST BRG DBL SET	24A	BEARING LOCK NUT	185	THRUST BRG LIP SEAL	73F	BOLT, LINE BRG COVER
8	LINE BEARING	27A	THRUST BRG LIP SEAL	107	LINE BRG LIP SEAL	83S	BOLT, THRST BRG
9	PACKING SET	27B	LINE BRG LIP SEAL	59	BEARING FRAME	83N	NUT, GLAND STUD
13	SEAL CAGE	35	SUCTION HEAD	83S	STUD, GLAND	15	PIPE PLUG
15	PACKING GLAND	36	IMPELLER KEY	83N	NUT, GLAND STUD	22B	DRIP LIP
16	IMPELLER NUT	36B	COUPLING KEY	107	GREASE FTNG BRG CVR	73B	PIPE PLUG
17	THRUST BRG COVER	59	BEARING FRAME	107B	GREASE FTNG BRG CVR	73	CASING VENT/ DRAIN PLUG
22	LINE BRG SLINGER	60	OIL FLINGER	133	SHIM, .010	13	SEAL CAGE
						153A	BOLT, SUCTION HEAD
						153B	BOLT, THRST BRG COVER
						153D	BOLT, LINE BRG COVER
						185	CONSTANT LEVEL OILER
						187	VENT CAP
						207	IMPELLER LOCK WASHER
						207A	BRG LOCK NUT WASHER
						211	SNAP RING, THRST BRG