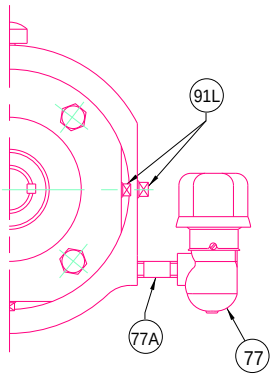
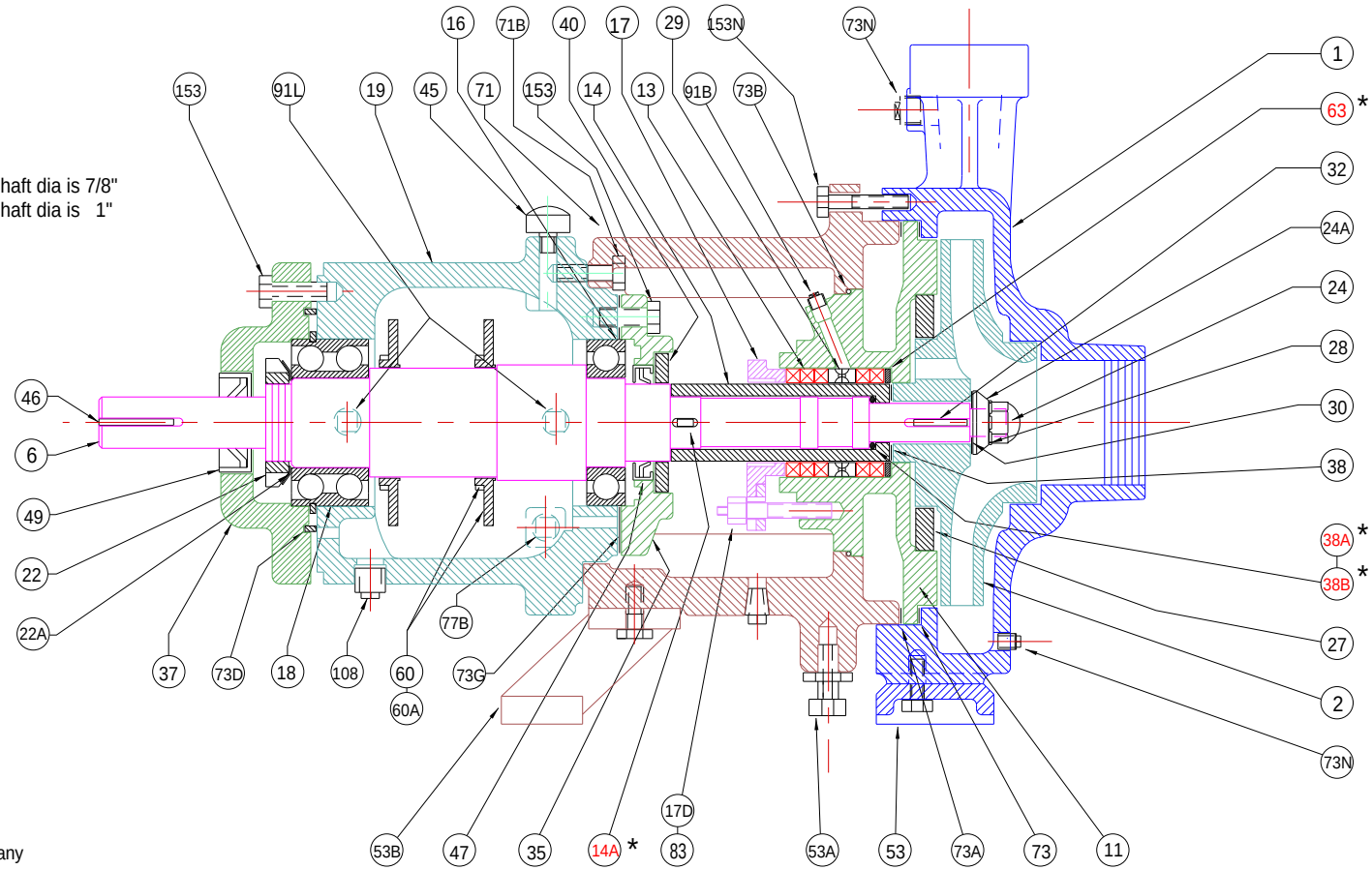
Thelco Corporation Englewood, CO. USA
www.thelco.com

THELCO CUTAWAY DRAWING OF WORTHINGTON® PUMP MODEL D-811
PACKED BOX VERSION. THIS IS THE "OLD D-800 "

PUMP SIZES;	
1-1/2 X 1 X6	Frm-1
2 X 1 X 6	Frm-1
2 X 1 X 8	Frm-1
2-1/2X1-1/2X5	Frm-1
2-1/2 X1-1/2X6	Frm-1
2-1/2X1-1/2 X8	Frm-1
" "	Frm-2
2-1/2X2-1/2X4	Frm-1
3 X 2 X 5	Frm-1
2 X 1 X 8	Frm-1
3 X 2 X 6	Frm-1
" "	Frm-2
3 X 2 X 8	Frm-1
" "	Frm-2

Note;
Frm-1 Coupling end shaft dia is 7/8"
Frm-2 Coupling end shaft dia is 1"





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REFERENCE NUMBERS

1	CASING	24	NUT, IMPELLER	46	KEY, COUPLING	73D	SEAL RING, THRUST BEARING COVER
2	IMPELLER	24A	LOCK WASHER, IMPELLER	47	LIP SEAL, LINE BEARING	73G	GASKET, LINE BEARING COVER
6	SHAFT	27	RING, ADAPTER COVER	49	LIP SEAL, THRUST BEARING	73N	PIPE PLUG
11	STUFF BOX COVER	28	GASKET, IMPELLER NUT	53	FOOT, CASING	77	CONSTANT LEVEL OILER
13	PACKING SET	29	SEAL CAGE SET	53A	ADAPTER SUPPORT, INBOARD	77A	NIPPLE, OILER
14	SLEEVE, SHAFT	30	GASKET, IMPELLER LOCK WASHER	53B	ADAPTER SUPPORT	77B	PIPE PLUG, GREASE LUBE PUMPS
14A	KEY, SLEEVE (FRM-1 ONLY)*	32	KEY, IMPELLER	60	FLINGER, OIL	83	STUD, PACKING GLAND
16	LINE BEARING	35	COVER, LINE BEARING	60A	COLLAR, OIL FLINGER	91B	PIPE PLUG, STUFF BOX
17	GLAND, PACKING	37	COVER, THRUST BEARING	63	BUSHING, STUFF BOX (FRM-1 ONLY)*	91L	PIPE PLUG, OIL LUBE PUMPS
17D	NUT, GLAND STUD	38	GASKET, SLEEVE (OUTER)	71	ADAPTER		GREASE FITTING, GREASE LUBE PUMPS
18	THRUST BEARING	38A	O-RING, SLEEVE (FRM-1 ONLY)*	71B	CAP SCREW, ADAPTER 1	08	PIPE PLUG, DRAIN
19	BEARING HOUSING	38B	GASKET, SLEEVE (FRM-2 ONLY)*	73	GASKET, CASING	153	CAP SCREW, BEARING COVER
22	LOCK NUT, BEARING	40	DEFLECTOR	73A	GASKET, STUFF BOX COVER	153N	CAP SCREW CASING
22A	WASHER, BEARING LOCK NUT	45	VENT CAP	73B	O-RING, STUFF BOX COVER		