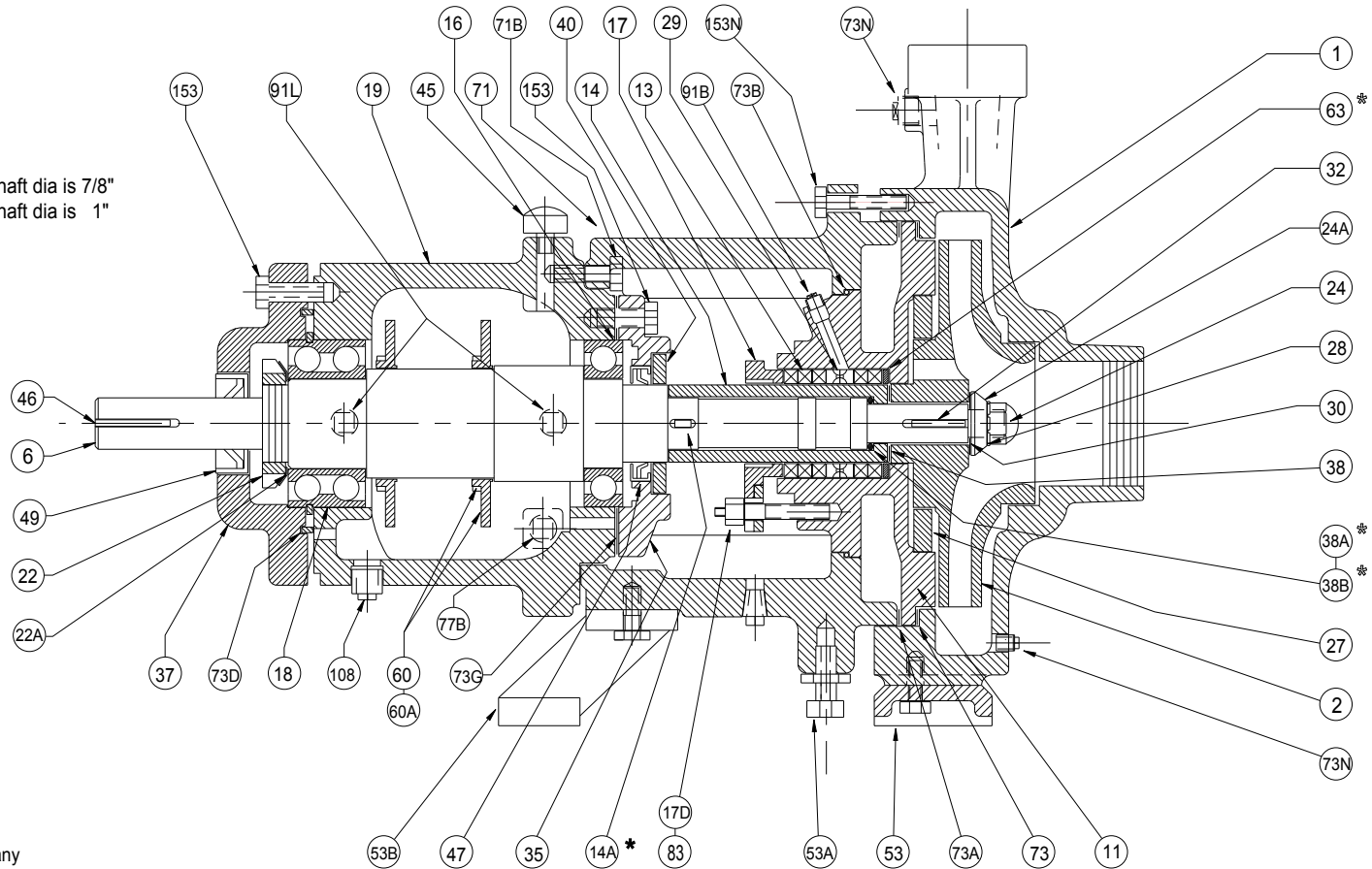
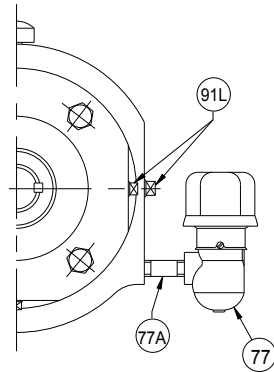


PUMP SIZES;

1-1/2 X 1 X 6	Frm-1
2 X 1 X 6	Frm-1
2 X 1 X 8	Frm-1
2-1/2X1-1/2X5	Frm-1
2-1/2 X1-1/2X6	Frm-1
2-1/2X1-1/2 X8	Frm-1
" "	Frm-2
2-1/2X2-1/2X4	Frm-1
3 X 2 X 5	Frm-1
2 X 1 X 8	Frm-1
3 X 2 X 6	Frm-1
" "	Frm-2
3 X 2 X 8	Frm-1
" "	Frm-2

THELCO CUTAWAY DRAWING OF WORTHINGTON® PUMP MODEL D-811
PACKED BOX VERSION. THIS IS THE "OLD D-800 "

Note:
Frm-1 Coupling end shaft dia is 7/8"
Frm-2 Coupling end shaft dia is 1"



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REFERENCE NUMBERS

1 CASING	24 NUT, IMPELLER	46 KEY, COUPLING	73D SEAL RING, THRUST BEARING COVER
2 IMPELLER	24A LOCK WASHER, IMPELLER	47 LIP SEAL, LINE BEARING	73G GASKET, LINE BEARING COVER
6 SHAFT	27 RING, ADAPTER COVER	49 LIP SEAL, THRUST BEARING	73N PIPE PLUG
11 STUFF BOX COVER	28 GASKET, IMPELLER NUT	53 FOOT, CASING	77 CONSTANT LEVEL OILER
13 PACKING SET	29 SEAL CAGE SET	53A ADAPTER SUPPORT, INBOARD	77A NIPPLE, OILER
14 SLEEVE, SHAFT	30 GASKET, IMPELLER LOCK WASHER	53B ADAPTER SUPPORT	77B PIPE PLUG, GREASE LUBE PUMPS
14A KEY, SLEEVE (FRM-1 ONLY)*	32 KEY, IMPELLER	60 FLINGER, OIL	83 STUD, PACKING GLAND
16 LINE BEARING	35 COVER, LINE BEARING	60A COLLAR, OIL FLINGER	91B PIPE PLUG, STUFF BOX
17 GLAND, PACKING	37 COVER, THRUST BEARING	63 BUSHING, STUFF BOX (FRM-1 ONLY)*	91L PIPE PLUG, OIL LUBE PUMPS
17D NUT, GLAND STUD	38 GASKET, SLEEVE (OUTER)	71 ADAPTER	91L GREASE FITTING, GREASE LUBE PUMPS
18 THRUST BEARING	38A O-RING, SLEEVE (FRM-1 ONLY)*	71B CAP SCREW, ADAPTER 1	08 PIPE PLUG, DRAIN
19 BEARING HOUSING	38B GASKET, SLEEVE (FRM-2 ONLY)*	73 GASKET, CASING	153 CAP SCREW, BEARING COVER
22 LOCK NUT, BEARING	40 DEFLECTOR	73A GASKET, STUFF BOX COVER	
22A WASHER, BEARING LOCK NUT	45 VENT CAP	73B O-RING, STUFF BOX COVER	